

# DATA SHEET

# ABS

<b>PHYSICAL</b>	
SPECIFIC GRAVITY	1.05 - 1.07
WATER ABSORPTION, 24 hr. (%)	0.2 - 0.45
<b>MECHANICAL</b>	
<b>TENSILE</b>	
Strength, Yield (10 <sup>3</sup> psi) @ 73°F.	6.3 - 8.0
Elongation, Ultimate (%) @ 73°F.	5 - 20
Modulus, Yield (10 <sup>3</sup> psi) @ 73°F.	330 - 400
<b>FLEXURAL</b>	
Strength, (10 <sup>3</sup> psi) @ 73°F.	9.9 - 11.8
Modulus, Yield (10 <sup>3</sup> psi) @ 73°F.	350 - 400
<b>COMPRESSIVE STRENGTH</b>	
2% Offset, (10 <sup>3</sup> psi)	10.5 - 11.0
<b>IMPACT STRENGTH</b>	
Izod, Notched (ft. - lb./in.) @ 73°F.	2.0 - 4.0
<b>HARDNESS</b>	
COEFFICIENT OF STATIC FRICTION	R108 - 115
Against self	
Against steel	
<b>THERMAL</b>	
<b>CONDUCTIVITY</b>	
(BTU/hr/sq. ft./Degree F./in.)	0.96 - 2.16
<b>COEFF. OF THERMAL EXPANSION</b>	
(10 <sup>-5</sup> /Degree F.)	3.2 - 4.8
<b>SPECIFIC HEAT</b>	
(BTU/lb./Degree F.)	
<b>HEAT DEFLECTION TEMP.</b>	
(Degree F.)	
At 66 psi.	215 - 225
At 264 psi	185 - 223
<b>MAX. CONTINUOUS TEMP. (F.°)</b>	
<b>ELECTRICAL</b>	
<b>VOLUME RESISTIVITY</b>	
(Ohm/cm)	2.7 X 10 <sup>16</sup>
<b>DIELECTRIC STRENGTH</b>	
(V/Mil)	385
<b>DIELECTRIC CONSTANT</b>	
At 60 HZ	2.8 - 3.2
At 1 MHZ	2.75 - 3.0
<b>DISSIPATION FACTOR</b>	
At 60 HZ	0.003 - 0.006
At 1 MHZ	0.008 - 0.009
<b>ARC RESISTANCE (seconds)</b>	
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